

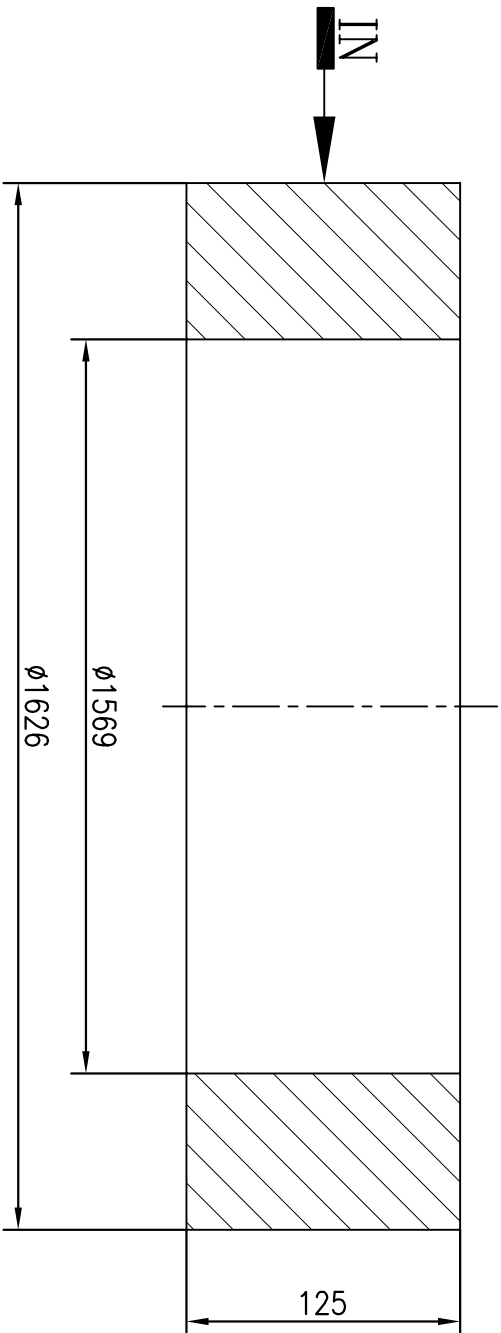
31050109991

DRAWING No. _____

$$\Delta_{\text{ALL OVER}}^{12.5}$$

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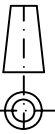
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TECHNICAL REQUIREMENTS:-

1. THE FORGING SHALL BE SUPPLIED EXACTLY IN CONFORMITY WITH SPECIFICATION NO. HW19390.
2. THE FORGING SHALL BE SUPPLIED IN ROUGH MACHINED CONDITION. THE PERMISSIBLE TOLERANCES
 - (i) ON OUT SIDE DIMENSIONS :+2mm.
 - (ii) ON INSIDE DIMENSIONS : -2mm.
3. THE SUPPLIER SHALL LOCATE THE POSITION OF TEST SAMPLE ON THE DRG. & GET IT APPROVED FROM BHEL. PART OF THE TEST SAMPLE SHALL BE SUPPLIED TO BHEL ALONG WITH THE FORGING FOR RETESTING, IF ANY. THE TEST SAMPLE SHALL BE DULY MARKED FOR ITS IDENTIFICATION.
4. THE IDENTIFICATION NUMBER SHALL BE STAMPED AT THE PLACE MARKED  IN SURROUNDED WITH PAINT AS PER ST 00004 BY SUPPLIER PLANT.

W95310501215
HW19390

7171-12106/1 21050109012 Ref. Drawing No>		Inventory No.		Sign & Date						
W95310501215 HW19390		REV		DATE	ALTERED					
					CHECKED					
		REV		DATE	ALTERED					
					CHECKED					
		GRADE OF UNTOL. DIM								
		M/CG.- AA0230208 m								
		WELDING-CLASS 'B' OF AA0621104								
		GAS CUTTING-TABLE 3 OF AA0621101								
		AGREED DEPT		NAME	SIGN	DATE				
		STE		S.BANSAL	-SD-	05.04.06				
STT		V.K.M.	-SD-	05.04.06						
REV		DATE	ALTERED	ASHOK -sd-						
01		06.06.06	CHECKED	J.P.MEENA -sd-						
SUPERCEDES THE OLD DRG UNDER THE SAME NO. CHANGE ADVISE NO. MTE-06-F0166										
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		STEAM TURBINE								
		BHARAT HEAVY ELECTRICALS LTD. RANIPUR, HARDWAR		DRN	RANIPAL	SIGN	-SD-	DATE	30.03.06	NO. OF VAR
				OHD	J.P.MEENA	SIGN	-SD-	30.03.06		
				APPD	J.P.MEENA	SIGN	-SD-	-		
DEPT MTE				SCALE	NTS	WEIGHT (KG)	140.00	REF. TO ASSY. DRG.	ITEM No.	NO. OF ITEMS
CODE 4300								-		75 77
TITLE : FORGING FOR I- RING (ROUGH MACHINED)		CARD CODE		DRAWING NO. 31050109991		SHEET No.		1	No. OF SHEETS	1